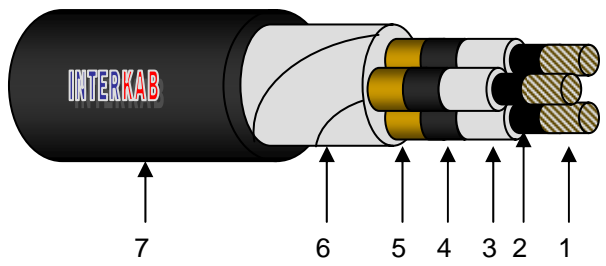


**18/33kv
Flame Retardant**

Onshore Power & Control Cables to IEC 60502 Specification

Multi Core Unarmoured Cables



Applicable Standards:

IEC 60502/1997
IEC 60228/1997
IEC 60332

Application:	For installation on Brackets, Trays, Ducts or direct burial when well protected
(1) Conductor:	Plain round compacted Aluminium conductor according to IEC 60228/1997 specifications
(2) Conductor screen :	The conductors are covered by an extruded semi-conductive layer
(3) Insulation:	Over the conductor screen is extruded Cross Linked Poly-Ethylene (XLPE) compound layer
(4) Insulation screen:	Over the insulation is extruded a semi-conductive layer firmly bonded to the insulation (on request strippable)
(5) Metallic screen:	Over the insulation semi-conductive layer is helically applied one or more copper tapes of 0.1 mm thickness, with a suitable overlap (copper wire screen available on request)
(6) Assembling-Filling-Wrapping:	The three insulated and screened conductors are then assembled together, with Polypropylene fillers and wrapped with non-hygroscopic separation tape, helically applied with a suitable overlap.
(7) Outer sheath:	Over the assembled cores, is finally applied by continuous extrusion the outer PVC Type (ST2) covering, of suitable thickness.

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Nominal cross-section area cond./scr.(mm ²)	70	95	120	150	185	240
XLPE insulation thickness (mm)	8.0	8.0	8.0	8.0	8.0	8.0
Φ or thickness of armour (mm)	-	-	-	-	-	-
Outer sheath thickness (mm)	3.2	3.3	3.5	3.6	3.7	3.8
Cable overall Diameter approx. (mm)	72.3	76.4	80.4	83.5	87.6	93.0
Cable net weight approx. (kg/km)	4520	5110	5730	6230	6960	7960
Ohmic resistance D.C. at 20°C (max) (Ω/km)	0.443	0.320	0.253	0.206	0.164	0.125
Ohmic resistance A.C. at 90°C (max) (Ω/km)	0.5710	0.4130	0.3260	0.2680	0.2146	0.1636